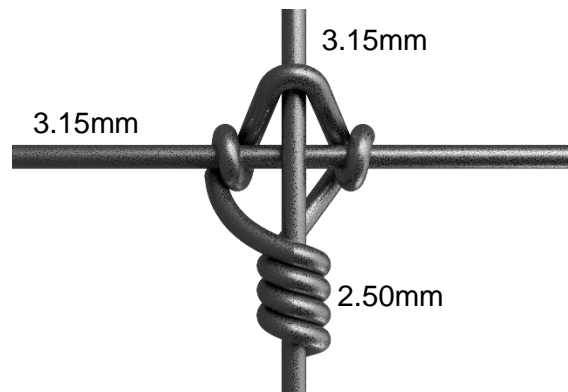


## 3.15mm Tooling Kit for Fixed Knot Machines



This 3.15mm fixed knot tooling kit allows for the manufacture of knots using 3.15mm line-wire (horizontal) and stay-wire (vertical). This wire gauge increase allows for stronger and more durable fence to be manufactured. Applications for this fence include:

- Heavy Duty Game Fence
- Camel Fence
- Motorway Fence

The tooling kit can be used on all of South Fence Fixed Knot machines from FKM112 onwards.

The kit comes complete with 3.15mm stay wire feed wheels, 3.15mm stay-wire straightening rollers, 3.15mm stay wire cutter and beater, low profile crimp drum cams, all parts to change in the intermediate knot and end wrap boxes and a selection of stay wire guides.

All parts supplied with the kit must be fitted. Once fitted change over to different 3.15mm fence specifications are exactly the same as for the standard 2.50mm fence.

### Fence Specifications

Maximum Fence Height:	1900mm
Maximum No. of Line-wires (Horizontal):	13
Stay-wire (Vertical) Spacings:	6", 12", 18" (150mm, 300mm, 600mm)
Maximum Roll Length:	100m (330ft)

### Wire Specifications

Line-wire:	3.15mm High Tensile Wire	(850-1390 N/mm <sup>2</sup> or 55-90 Tons/sq in)
Stay-wire:	3.15mm Medium Tensile Wire	(525-850 N/mm <sup>2</sup> or 34-55 Tons/sq in)
Knot-wire:	2.50mm Soft Wire	(400-525 N/mm <sup>2</sup> or 26-34 Tons/sq in)

**Contact South Fence Machinery today for more information!**